



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

PRELIMINARY ISSUE

POSITIVE RECALL

EFFECTIVE 2002.14 AUT
RELEASED DATE

D5797-2

Job Sheet 206965



Part No: D5797-2

Job Qty: 4 pcs

Part Name: Spring, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/14/20

Job Tracking No:

Due Date: 3/13/20

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D5797 REV.A IPP REV:A NEW ISSUE 20.01.14 JV VRF:DD

Ship Via:

Bill of Materials

Job Routing

| Op No | Operation | Qty | Start Date | Due Date | Standard | | Workcenter/Supplier | | Sign-off |
|-------|---------------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|-------------|
| | | | | | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time | |
| 100 | Purchasing | 4 pcs | 3/13/20 | 3/13/20 | 0.00 | 0.00 | Purchasing - 1 | | MAR 06 2020 |
| | | | | | | | Purchasing - 2 | | |
| | | | | | | | Purchasing - 3 | | |
| 110 | Packaging 2 - 1 - Receive - B4B | 4 pcs | 3/13/20 | 3/13/20 | 0.00 | 0.00 | Packaging 2 - 1 - B4B | | MAR 06 2020 |
| | | | | | | | Packaging 2 - 2 - B4B | | |
| | | | | | | | Packaging 2 - 3 - B4B | | |
| | | | | | | | Packaging 2 - 5 - B4B | | |
| | | | | | | | Packaging 2 - 4 - B4B | | |
| | | | | | | | Packaging 2 - 6 - B4B | | |
| | | | | | | | Packaging 2 - 7 - B4B | | |
| | | | | | | | Packaging 2 - 8 - B4B | | |
| | | | | | | | Packaging 2 - 9 - B4B | | |
| | | | | | | | Packaging 2 - 10 - B4B | | |
| | | | | | | | Packaging 2 - 11 - B4B | | |
| | | | | | | | Packaging 2 - 12 - B4B | | |
| | | | | | | | Packaging 2 - 13 - B4B | | |
| | | | | | | | Packaging 2 - 14 - B4B | | |
| | | | | | | | Packaging 2 - 15 - B4B | | |
| | | | | | | | Packaging 2 - 16 - B4B | | |
| | | | | | | | Packaging 2 - 17 - B4B | | |
| | | | | | | | Packaging 2 - 18 - B4B | | |
| | | | | | | | Packaging 2 - 19 - B4B | | |
| | | | | | | | Packaging 2 - 20 - B4B | | |
| | | | | | | | Packaging 2 - 21 - B4B | | |
| | | | | | | | Packaging 2 - 22 - B4B | | |
| | | | | | | | Packaging 2 - 23 - B4B | | |
| | | | | | | | Packaging 2 - 24 - B4B | | |
| | | | | | | | Packaging 2 - 25 - B4B | | |
| | | | | | | | Packaging 2 - 26 - B4B | | |
| | | | | | | | Packaging 2 - 27 - B4B | | |
| | | | | | | | Packaging 2 - 28 - B4B | | |



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S261455



Part: D5797-2

Job No: 206965

Serial No/Batch: S261455

Revision: REV.A

Inspector:

Exp Date:

Instructions:

Date: 03/06/20

| | | | | | | |
|---------------------------------|-------|---------|-----------|--|------------------------|-------|
| | | | | | Packaging 2 - 29 - B4B | |
| | | | | | Packaging 2 - 30 - B4B | |
| | | | | | Packaging 2 - 31 - B4B | |
| | | | | | Packaging 2 - 32 - B4B | |
| | | | | | Packaging 2 - 33 - B4B | |
| | | | | | Packaging 2 - 34 - B4B | |
| | | | | | Packaging 2 - 35 - B4B | |
| | | | | | Packaging 2 - 36 - B4B | |
| | | | | | Packaging 2 - 37 - B4B | |
| | | | | | 120 QC 6 | 4 pcs |
| QC 6 - 68 | | | | | | |
| QC 6 - 61 | | | | | | |
| QC 6 - 40 | | | | | | |
| QC 6 - 81 | | | | | | |
| 130 Packaging 3-1 - Stock - B4B | 4 pcs | 3/13/20 | 0.00 0.00 | | Packaging 3 - 1 - B4B | |
| | | | | | Packaging 3 - 2 - B4B | |
| | | | | | Packaging 3 - 3 - B4B | |
| | | | | | Packaging 3 - 4 - B4B | |
| | | | | | Packaging 3 - 5 - B4B | |
| | | | | | Packaging 3 - 6 - B4B | |
| | | | | | Packaging 3 - 7 - B4B | |
| | | | | | Packaging 3 - 8 - B4B | |
| | | | | | Packaging 3 - 9 - B4B | |
| | | | | | Packaging 3 - 10 - B4B | |
| | | | | | Packaging 3 - 11 - B4B | |
| | | | | | Packaging 3 - 12 - B4B | |
| | | | | | Packaging 3 - 13 - B4B | |
| | | | | | Packaging 3 - 14 - B4B | |
| | | | | | Packaging 3 - 15 - B4B | |
| | | | | | Packaging 3 - 16 - B4B | |
| | | | | | Packaging 3 - 17 - B4B | |
| | | | | | Packaging 3 - 18 - B4B | |
| | | | | | Packaging 3 - 19 - B4B | |
| | | | | | Packaging 3 - 20 - B4B | |
| | | | | | Packaging 3 - 21 - B4B | |
| | | | | | Packaging 3 - 22 - B4B | |
| | | | | | Packaging 3 - 23 - B4B | |
| | | | | | Packaging 3 - 24 - B4B | |
| | | | | | Packaging 3 - 25 - B4B | |
| | | | | | Packaging 3 - 26 - B4B | |
| | | | | | Packaging 3 - 27 - B4B | |
| | | | | | Packaging 3 - 28 - B4B | |
| | | | | | Packaging 3 - 29 - B4B | |
| | | | | | Packaging 3 - 30 - B4B | |
| | | | | | Packaging 3 - 31 - B4B | |
| | | | | | Packaging 3 - 32 - B4B | |
| | | | | | Packaging 3 - 33 - B4B | |
| | | | | | Packaging 3 - 34 - B4B | |
| | | | | | Packaging 3 - 35 - B4B | |
| | | | | | Packaging 3 - 36 - B4B | |
| | | | | | Packaging 3 - 37 - B4B | |
| 140 QC 21 - SA | 4 pcs | 3/13/20 | 0.00 0.00 | | QC 21 - SA - 21 | |
| | | | | | QC 21 - SA - 70 | |
| | | | | | QC 21 - SA - 53 | |
| | | | | | Broussard | |

Part Op 100 - Issue P/O: _____ Manufacture D5797-2 as per dwg C OF C IS REQUIRED

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached

120 - (QC6- All purchased or subcontracted products)

130 - Identify as per dwg & Stock Location: *W4004*

140 - QC21- Final Inspection - Work Order Release

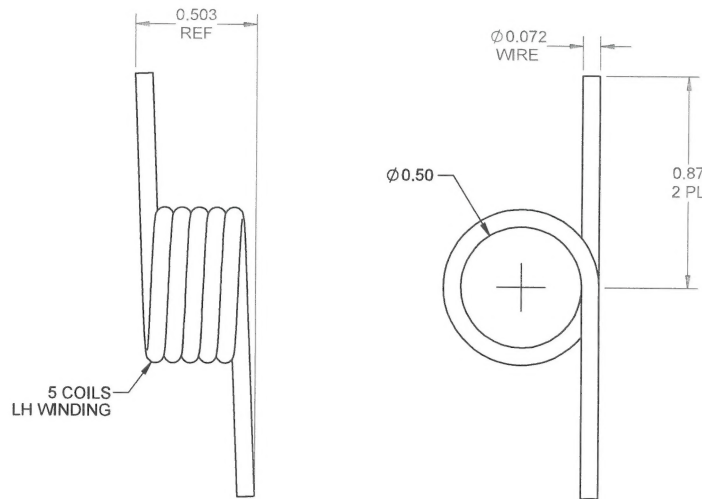
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MAR 10 2020
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MAC

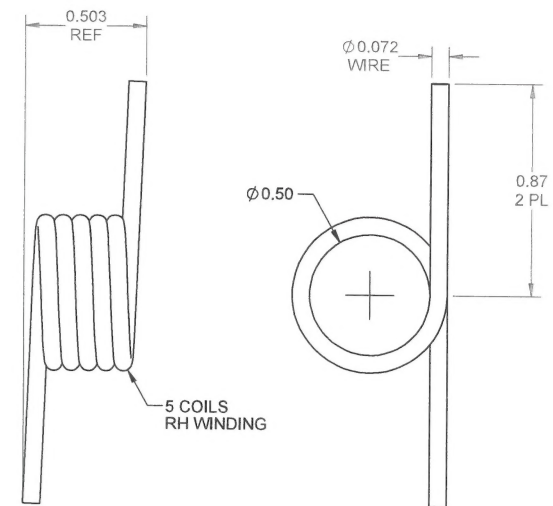
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| Job BOM | | | | |
|------------------------------------|----------------|-------------|----------------|-----------|
| Part / Item | Component Name | Quantity | Operation | Container |
| D5797-2P* | Spring, RH | 4 Ea (1 ea) | 100-Purchasing | S261454 |
| Job Allocations | | | | |
| Operation | Component Part | Required | Inventory | Allocated |
| 100-Purchasing | D5797-2P | 4 | 0 | 0 |
| Part Specifications | | | | |
| Specifications could not be found. | | | | |

Plex 2/14/20 1:07 PM dart.lacelle.linda



D5797-1 SPRING, LH
(DERIVED FROM AERO DESIGN P/N 36278-01)



D5797-2 SPRING, RH
(DERIVED FROM AERO DESIGN P/N 36278-01)

PRELIMINARY ISSUE

NOTES:

- 1) MATERIAL: 302 STAINLESS STEEL SPRING WIRE, 0.072 DIA
PER ASTM A313
REF DART SPEC M302SW
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5797-1" AND SERIAL NUMBER PER DART QSI 044 6.7
- 7) WEIGHT: 0.01 lbs

PRELIMINARY ISSUE

| REV. | NEW ISSUE | | ZF | 20.01.10 |
|------------|-------------|--|--|----------|
| | DESCRIPTION | | BY | DATE |
| DESIGN | ZF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | ZF | | | |
| CHECKED | KPT | DRAWING NO. | REV. A3 | |
| MFG. APPR. | DD | D5797 | SHEET 1 OF 1 | |
| APPROVED | | TITLE | SCALE | |
| DE APPR. | | SPRING | NTS | |
| DATE | 20.01.10 | | COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045872



Supplier: VIC002-VC
Victory Spring Ltd.
3810 - 51 Ave.
Edmonton
AB
T6B 3T5 Canada
Phone: 780 442 4020
Fax: 780 466 8000

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045872

PO Date: 2/18/20

Due Date: 3/2/20

**Purchase Order
Revision:**

FEB 18 2020

Revision Date:

Issued By: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

| Items | | | | | | | | | | | | | | |
|---------------------|--------|----------|-------------|------------------|---------|---|---------------|---------|----------|----------------|-------------------|---------|--------------------------|-----------------|
| Line Item | Job | Part | Drawing | Supplier Part No | Item No | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 1 | 206964 | D5797-1P | D5797 REV.A | | | Spring, LH AS PER DWG D5797 REV. A3 PRELIM. | Firmed X29 | - | 3/2/20 | 24 Ea 29 | 0 Ea | 24 Ea | \$5.71/Ea MAR 06 2020 | \$137.04 |
| 2 | 206965 | D5797-2P | D5797 REV.A | | | Spring, RH AS PER DWG D5797 REV. A3 PRELIM. | Firmed X25 | - | 3/2/20 | 24 Ea 25 | 0 Ea | 24 Ea | \$5.71/Ea MAR 06 2020 | \$137.04 |
| Grand Total: | | | | | | | | | | | | | | \$274.08 |

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Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/18/20 10:18 AM Dart.Lavoie.Chantal

CERTIFICATE OF CONFORMANCE

| | |
|-------------------------------------|-------------------|
| REPORT FOR : Dart Aerospace Ltd. | DATE: 2020-03-02 |
| PART/DRAWING #: D5797-1P & D5797-2P | PO # POHB045872 |
| DESCR: Spring LH & Spring RH | QUANTITY: 24 + 24 |

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| CHARACTERISTIC | SPECIFIED | MEASURED | NOTES |
|-------------------|---------------------|----------|-------|
| Material type | SS302 | yes | |
| Material diameter | 0.07 | 0.072 | |
| Coil I.D. | 0.500 | .500" | |
| Coil O.D. | | 0.644" | |
| Number of Coils | 5 ref | 5.0 | |
| End Type | straight legs 0.87" | yes | |
| Helix | Both | Yes | |
| | | | |

COMMENTS

Mill Certificate attached: Yes
Material Heat Number: 357014

Inspected by: *Jeremy Burnowes*



Wire & Steel Company
of Canada Ltd.

10000 18th Ave. Unit 101, Edmonton, Alberta T6B 0E7
Tel: (780) 441-1111 Fax: (780) 441-1112
E-mail: sales@gibbswire.com
Website: www.gibbswire.com

Customer PO#: 17821

Page: 1 Of 3

Date Ordered: 04-Sep-2015

Sales Rep: Jonathan

Customer #: 20612

Description: T302 Soap Coat Stainless Wire Spring .0720

Size: .072" x coil

Edge:

Qty Ordered: 50.00

Specification: Astm a 313-13

Gibbs Product Code: 811-18-0720-01

Size Tolerance: --

Customer Part #:

Material Certification

Qty Shipped: 52.00

Coils: 1

Heat #: 357014

C: .043

Mn: 1.570

P: .031

S: .001

Si: .340

Cu: .450

Ni: 9.050

Cr: 18.170

Mo: .320

V: --

Sn: --

Ti: --

Al: --

Be: --

N: .040

Tensile: 260,000 / 262,000

Yield: N.A. / N.A.

Elong.: N.A. / N.A.

Hardness: N.A. / N.A.

Grain: N.A. / N.A.

Cond. Ch900: N.A. / N.A.

Comments:

Mill & Melt Source - Sumiden -
USA

Rohs & Dfars Compliant 302/304

Jim Carroll

Quality Department

Based on our Supplier's analysis

The order will be billed at the price prevailing at the time of shipment

U405, Rev. No. 091/07 BR 03/06/07

Packing List #: 121610

Sch'd to Ship: Sep 10 2015

Ship To: Victory Spring Company
#2 - 6104 82 Ave.
Edmonton

Alberta, T6B 0E7

Ship Via: apex

F.O.B.: Brampton

Terms: Collect

Sold To: Victory Spring Company
#2 - 6104 82 Ave.
Edmonton, Alberta
T6B 0E7

Quantity Shipped (lbs): 52.00

Gross Weight (lbs): 0.00

Packaging Description: 121610

Shipper: Gibbs Wire & Steel

Per: _____

Date: _____

Agent: _____

Per: _____

Date: _____

All claims for shortages must be made with 10 days.
Goods may NOT be returned without a
Gibbs authorization number.



3810 - 51 Ave
Edmonton, AB T6B 3T5
t + 780 442 4020
e + accounts@victoryspring.ca

PACKING SLIP

Packing Slip: 46422
Date: Mar 02, 2020
Order Ref: POHB045872

Sold to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship to:

Dart Aerospace Ltd
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Shipped By: FedEx *Ground*

| Shipped Quantity | Backorder Quantity | Unit | Item No. | Description | Price |
|--|--------------------|------|----------|--------------------|-------|
| 24 | | EACH | - | D5797-1P Spring LH | 5.71 |
| 24 | | EACH | - | D5797-2P Spring RH | 5.71 |
| <div>RECEIVED MAR 05 2020 DART AEROSPACE LTD.</div> | | | | | |
| Comment: <i>Fedex! 9622-0422-1 (7779-1029-0992 ground)</i> | | | | | |